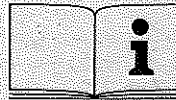


metabo®

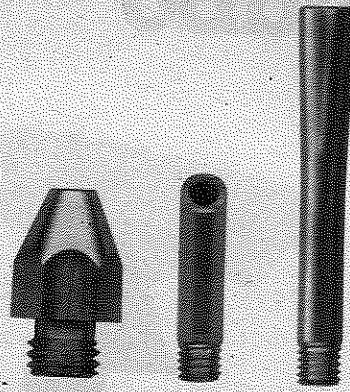
KE 3000



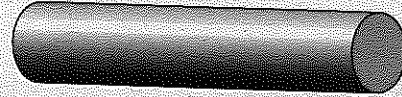
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170 24 6560 - 0107

(A)



6.30885



200 mm:	(B)	20-30 s	500 g	6.30887
			20 kg	6.30891
45 mm:	(C)	30-40 s	500 g	6.30886
			20 kg	6.30889
	(B)	20-30 s	125 g	6.30881
	(C)	30-40 s	125 g	6.30871
	(D)	30-40 s	125 g	6.30873
	(E)	30-40 s	125 g	6.30875
	(F)	30-40 s	125 g	6.30879

Operating Instructions

Vorsicht Verbrennungsgefahr!
Schutzhandschuhe o.ä. verwenden. Vor dem Wechsel, **Stecker aus der Steckdose ziehen!**

Metabo-Schmelzkleber-Sticks:

Zum Verkleben von Holz und dgl., Pappe, Leder usw. (feste Klebeverbindungen nach kurzer Andrückzeit): **(B) = hellgelb**

Auch geeignet zum Verkleben von Kunststoffen (wie Polystyrol, Polyester, Polyamid), Geweben usw. (elastische, zähe Klebeverbindungen):

(C) = transparent, (D) = weiß, (E) = grau, (F) = schwarz

20-30 s bzw. 30-40 s: offene Zeit, bei 3 mm dickem Raupenauftrag auf Holz bei 20°C.

Reparatur

 **Reparaturen an Elektrowerkzeugen dürfen nur durch eine Elektrofachkraft ausgeführt werden!**

Reparaturbedürftige Metabo Elektrowerkzeuge können an die auf der vorletzten Seite angegebenen Adressen eingesandt werden. Bitte beschreiben Sie bei der Einsendung zur Reparatur den festgestellten Fehler.

Umweltschutz

Metaboverpackungen sind 100% recycling-fähig. Ausgediente Elektrowerkzeuge und Zubehör enthalten große Mengen wertvoller Roh- und Kunststoffe, die ebenfalls einem Recyclingprozess zugeführt werden können.

Diese Gebrauchsanleitung ist auf chlorfrei gebleichtem Papier gedruckt.

Technische Daten

Metabo-Schmelzkleber-Sticks:

ø 11 mm, 45-200 mm lang.

Anschlussspannung: 100-240 Volt

Leistung: Aufheizphase 200 W, Ruhephase ca. 16 W.

Aufheizzeit: ca. 6 Minuten

Aufschmelztemperatur: ca. 200°C,

elektronisch geregelt

max. Klebeleistung: 18 g/min

Gewicht: 0,25 kg

Dear Customer,

Many thanks for the confidence you have shown in us with the purchase of your new Metabo power tool. Every Metabo power tool is carefully tested and is subjected to the strict quality controls of the Metabo Quality Assurance section. However, the service life of any power tool is to a great degree dependent on yourself as the user. Please take account of the information contained in these Operating Instructions and the accompanying documents. The more care you exercise in handling your Metabo power tool, the longer will be the reliable service it provides for you.

Declaration of Compliance

This product complies with the requirements of the European Union directives concerning low-voltage electrical equipment (2006/95/EG) and electromagnetic compatibility (89/336/EEC).

Specific Safety Rules

Before using this tool be sure to carefully read and completely understand these instructions for use. Keep all the documents supplied with this tool in a safe place and pass them on to the new owner if you part with the tool.

This hot-melt adhesive gun will reach operating temperatures around 200°C! Be careful – there is a serious risk of getting burned!

Do not store within the reach of children.

We can only guarantee that this device will function properly if original Metabo and/or Pattex hot-melt glue sticks are used.

Special Product Characteristics

Nozzle with spherical closure: This prevents melted adhesive from dripping after use.

Utilisation

Attach the stand and insert a hot-melt glue stick.

Place the adhesive gun on its stand (a cardboard or wooden working surface may be required). Insert the power plug into the mains socket.

Allow the adhesive gun to heat up for approximately seven minutes.

Trigger the feeder and apply the melted adhesive to the materials to be bonded.

Align the materials as required and press firmly together. After just a short time the joint is completely functional.

Tips and tricks

For especially reliable results:

The parts to be bonded (or sealed or filled) must be dry, absolutely clean, and completely free of grease.

Apply the melted adhesive in dabs or stripes. Do not attempt to spread it.

The parts to be bonded should be at room temperature. Before applying melted adhesive to any material that is cold (e.g. tiles, marble etc.), such surfaces should be warmed up (e.g. using a hot-air gun).

Before applying melted adhesive to any material that is normally difficult to stick (e.g. rubber, metal, certain plastics etc.), such surfaces should be roughened up (e.g. using fine emery paper).

Rigid foam (e.g. expanded polystyrene) does not pose a problem. Apply the melted adhesive to the base surface and not to the polystyrene itself.

When sticking to smooth and/or cold surfaces (e.g. metal), apply the melted adhesive to the smooth/cold surface first.

When sticking more extensive surfaces use only hot-melt adhesive with an open time of longer than 20 seconds and always apply the melted adhesive in large dabs.

When sticking textiles or similar materials, apply the melted adhesive in wavy lines.

For sealing purposes apply the melted adhesive in stripes on the area to be sealed. The adhesive can then be spread and smoothed out using a spatula.

Joints bonded using hot-melt adhesive can be unstuck again simply by reheating.

Any superfluous adhesive left protruding can be easily removed using a heated knife blade.

Unwanted drips of adhesive can best be removed when cold.

During longish pauses when working with the adhesive gun (i.e. more than 30 minutes) withdraw the power plug from the mains socket (the adhesive in the device might otherwise spoil).

By applying only moderate pressure on the trigger the amount of melted adhesive can be dosed precisely. Excessive pressure, however, may cause the glue stick to get wedged in the gun and the feeder to become blocked. If this happens, heat the gun for 10 minutes and pull the stick out. If the glue stick is wedged too deeply in the gun, heat up a new stick at the front of the gun, allowing it to fuse together with the wedged stick, and then carefully pull both out together. Caution! Do not pull the stick all the way out of the glue gun. Hot glue running into the glue gun may cause damage.

Accessories

Use only original Metabo accessories.
See page 2:

Nozzle set (A) (comprising threaded insert, flat nozzle, and crevice nozzle)
Only change the nozzle when the device has reached its operating temperature. Be careful – there is a serious risk of getting burned! Wear protective gloves or similar. Before changing

the nozzle, **withdraw the power plug from the mains socket!**


Metabo hot-melt glue sticks:

Suitable for sticking wood and other similar materials, cardboard, leather etc. (forms a firm bonded joint after pressing together for just a short time): **(B) = hellgelb**

Also suitable for sticking plastics (e.g. polystyrene, polyester, polyamide), fabrics etc. (forms a tough, elastic bonded joint):
(C) = transparent, (D) = white, (E) = grey, (F) = black

20-30 or 30-40 seconds open time, 3-mm thick beading on wood at 20°C.

Repairs

 **Repairs to power tools must be carried out by a qualified electrician only!**

Any Metabo power tools in need of repair can be sent to one of the addresses listed on the second-last page.

Please send the tool for repair with a brief description of the fault identified.

Environmental protection

Metabo packaging is 100% suitable for recycling. Power tools and accessories at the end of their service life still contain large amounts of valuable raw materials and plastics which can likewise be fed back into a recycling process.

These instructions for use are printed on paper produced in a chlorine-free bleaching process.

Technical specifications

Metabo hot-melt glue sticks:

11 mm dia., 45-200 mm long

Voltage: 100-240 volts

Power: heating-up phase 200 W, idle phase approx. 16 W

Heating-up time: approx. 6 minutes

Adhesive melting temperature: approx. 200°C, electronically controlled

Maximum output: 18 g/min.

Weight: 0.25 kg